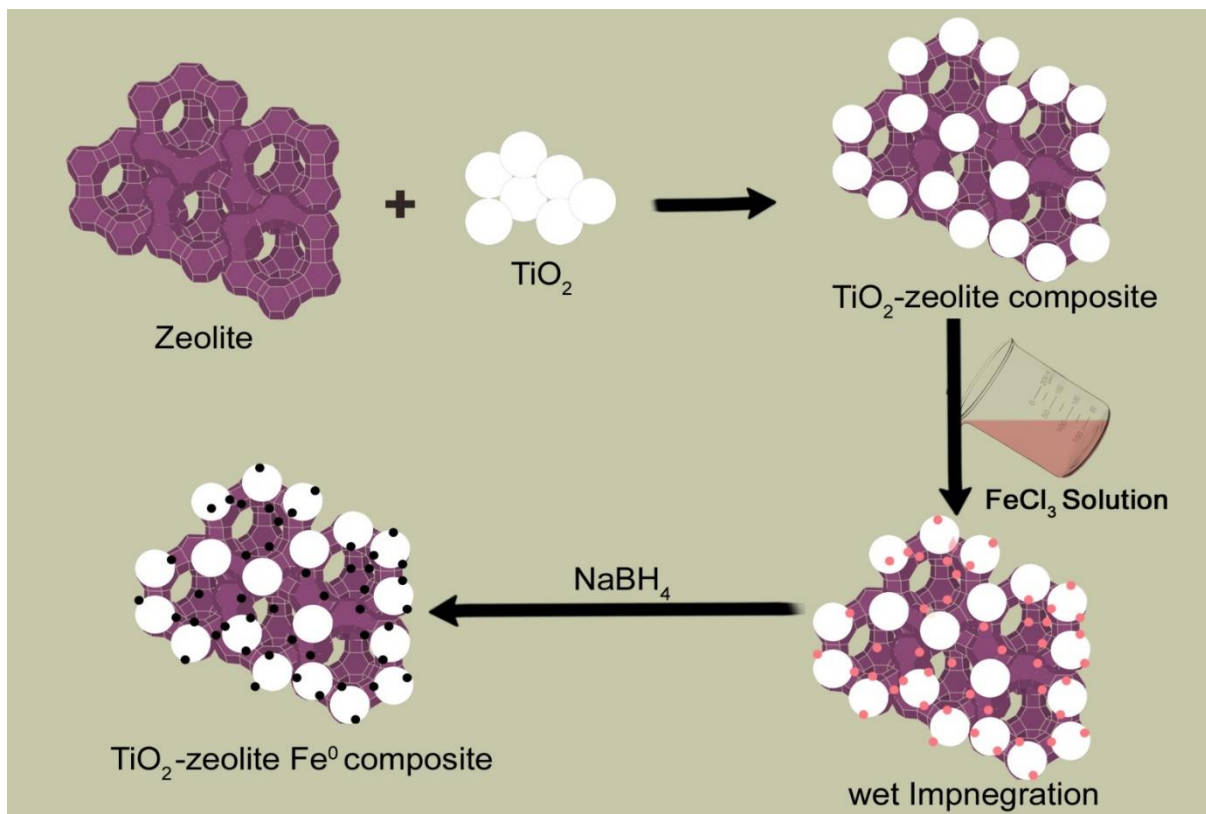


## CHAPTER 5

**TiO<sub>2</sub>-zeolite composite modified Fe<sup>0</sup> nanoparticles for the removal of Cr(VI) and malachite green dye from water**



## Chapter 5

### TiO<sub>2</sub>-zeolite composite modified Fe<sup>0</sup> nanoparticles for the removal of Cr(VI) and malachite green dye from water

#### 5.1. Introduction

The search for the most suitable material for the remediation of water pollutants is a never-ending process. As discussed in previous chapters, zero valent iron (Fe<sup>0</sup>) nanoparticle is an appropriate material for water remediation. However, the stability of Fe<sup>0</sup> nanoparticles is still a complicated issue. The rapid oxidation of the Fe<sup>0</sup> nanoparticles by reacting with air, moisture and non-targeted pollutants make them hard to handle. As per literature, TiO<sub>2</sub> can be used to retard the corrosion of metals and metal alloys[1]. In addition to this, TiO<sub>2</sub> is used for the adsorption of heavy metals[2], dyes[3] etc. and it is also used as a photocatalyst in various studies due to its chemical and photochemical stability, quantum confinement effect, strong resistance to acids and alkalis, large surface area to volume ratio along with low cost and low toxicity[4,5]. Efraim et al. used TiO<sub>2</sub> as a photocatalyst to degrade the antibiotic oxacillin through hydroxyl radicals created in the valence band of the former through photogenerated holes. In their study, around 90 % of the total organic carbon was removed by TiO<sub>2</sub> based photocatalysis[6]. Former studies show that Fe<sup>3+</sup> doping of TiO<sub>2</sub> reduces the TiO<sub>2</sub> band gap since the Ti<sup>4+</sup> ions in the crystal lattice are substituted by Fe<sup>3+</sup> ions. The doping can shift the absorption of TiO<sub>2</sub> from the UV region to the visible region.

The charge carrier recombination rate gets reduced and the hydroxyl radical production has improved in Fe<sup>3+</sup> doped TiO<sub>2</sub> photocatalyst. This leads to the enhanced photocatalytic degradation of the organic pollutant under UV and visible light illumination[7]. The presence of metal ions/metal nanoparticles in the TiO<sub>2</sub> surface improves photocatalytic activity and can act as electron scavengers to catch the photogenerated electrons[8]. This property will be helpful for the stabilization of Fe<sup>0</sup> nanoparticles for more extended periods. Even though the TiO<sub>2</sub> nanoparticles can be used for water treatment, they show high colloidal stability in water and are difficult to separate and recover after use[9].

The disadvantages of TiO<sub>2</sub> nanoparticles can be overcome by immobilizing them on a suitable support, which helps easy removal and separation after use. One of the

inexpensive and non-toxic supports for metal/metal oxide nanoparticles are zeolites (Z). Zeolites are three-dimensional aluminosilicate frameworks that show high surface area, abundant surface active sites for adsorption and excellent ion exchange capacity. More than that, it is resistant to the attack of hydroxyl radicals and effective even after recycling many times. It is important to note that the negative surface charges of the zeolites help them to show a high affinity towards cationic species[10]. The modification of zeolite by  $\text{TiO}_2$  has been studied over the years. Different methods were used to establish  $\text{TiO}_2$  nanoparticles on the surface of the zeolite. The most common method is growing  $\text{TiO}_2$  nanoparticles on the zeolite matrix. Qing et al. produced  $\text{TiO}_2$  nanoparticles supported on natural zeolite by the hydrolysis of  $\text{TiCl}_4$ [11]. Yan-Huei et al. prepared  $\text{TiO}_2$ -zeolite composite by wetness impregnation method in which the components are mixed, sonicated and finely sprayed on the hot glass plate[12]. In another study, Daryoush et al. synthesized NaX zeolite stabilized  $\text{MgO-TiO}_2$  nanocomposite using the ultrasound-assisted dispersion method. The  $\text{MgO}$  and  $\text{TiO}_2$  nanoparticles were mixed with NaX zeolite in water followed by sonication, stirring, drying, and calcination, giving NaX/ $\text{MgO-TiO}_2$  nanocomposite [13].

In the present study,  $\text{TiO}_2$ -zeolite composite was prepared by the hydrothermal method and these composites were used to stabilize  $\text{Fe}^0$  nanoparticles. The major objectives of the study are (1) preparation of  $\text{TiO}_2$ -zeolite composite (T-Z) with varying  $\text{TiO}_2$  dosage, (2) synthesis of  $\text{Fe}^0$  nanoparticles supported on  $\text{TiO}_2$  nanoparticles, natural zeolite and  $\text{TiO}_2$ -zeolite composites, (3) characterization of the prepared composites and nanoparticles and (4) malachite green dye and Cr(VI) removal studies by prepared nanoparticles.

## 5.2. Experimental details

### 5.2.1 Preparation $\text{TiO}_2$ -zeolite stabilized Fe nanoparticles

#### Preparation of $\text{TiO}_2$ -zeolite Composites

The  $\text{TiO}_2$ -zeolite composite was prepared by depositing  $\text{TiO}_2$  nanoparticles on the zeolite surface. At first, clean the purchased natural zeolite to remove organic impurities present in it. This is attained through sonication of zeolite in water followed by calcination at  $600^\circ\text{C}$  for 6 hours in a muffle furnace. The subsequent cooling at room temperature and powdering using pestle and mortar provide refined zeolite particles. The  $\text{TiO}_2$ -zeolite composite was prepared by mixing specific weight percentages of purchased  $\text{TiO}_2$  nanoparticles with clean zeolite powder in a 10 % ethanolic aqueous medium. This

solution was sonicated using a probe sonicator for 30 minutes and kept at 120°C for 6 hours in a teflon-lined stainless steel autoclave. After that, the autoclave was cooled down at room temperature and washed with demineralised water. The TiO<sub>2</sub>-zeolite composite was further calcinated at 600°C for 6 hours and powdered using pestle and mortar. The 25 % TiO<sub>2</sub> nanoparticles loaded zeolite (25-T-Z) and 50 % TiO<sub>2</sub> nanoparticles loaded zeolite (50-T-Z) were prepared by maintaining the TiO<sub>2</sub> and zeolite particles ratio at 25:75 and 50:50 respectively.

### **Synthesis of stabilized Fe nanoparticles**

The TiO<sub>2</sub>-zeolite-Fe composite was prepared by the wet impregnation followed by liquid phase reduction method. For this, FeCl<sub>3</sub>.6H<sub>2</sub>O (1 g) was dissolved in 10 mL of water and added 0.5 g of T-Z into it. The solution was stirred for 30 minutes and evaporated the solvent using a hot plate. The obtained material was powdered, weighed and redispersed in 10 mL of water and stirred 30 minutes under the nitrogen atmosphere. NaBH<sub>4</sub> solution was prepared by dissolving 0.5 g in 50 L of water and added dropwise to the solution. The appearance of a black precipitate indicates the formation of Fe<sup>0</sup> nanoparticles in the TiO<sub>2</sub>-zeolite matrix. The precipitate was collected by vacuum filtration, washed with acetone, lyophilized and stored in airtight vials. In the synthesis of 25-T-Z-Fe, the 25-T-Z composite was used and for 50-T-Z-Fe preparation, the composite 50-T-Z was used. A similar procedure was followed to prepare T-Fe and Z-Fe nanoparticles in which TiO<sub>2</sub> nanoparticles and zeolite were used as stabilizing agents.

### **5.2.2 Batch experiments**

#### **Cr(VI) removal studies**

The details of batch experiments followed for Cr(VI) removal were discussed in chapter 2. Different parameters examined in this study for Cr(VI) removal were nanoparticle dosage (0.4-1 g/L), initial concentration of Cr(VI) (1-7 mg/L), initial pH of the solution (4-10) and contact time (10-40 min). The pH of the solution has been adjusted using 1.0 M NaOH and 1.0 M H<sub>2</sub>SO<sub>4</sub>. All the experiments were performed with a duplicate.

#### **Dye removal studies**

The method followed for the MG dye removal batch experiment was already mentioned in chapter 3. The parameter studied in the present study were nanoparticle dosage (0.16-0.4 g/L), initial concentration of dye (10-50 mg/L), initial pH of the solution (5-9) and

contact time (15-60 min). The volume of dye solution taken was 25 mL and all the experiments were performed with a duplicate. The residual dye concentration was evaluated by UV-visible spectroscopy.

### 5.2.3 Characterisation and analytical techniques used

The prepared nanoparticles were lyophilised using Operon FDU 7003 lyophiliser. The characteristics of TiO<sub>2</sub> nanoparticles, zeolite and TiO<sub>2</sub>-zeolite composites and corresponding iron nanoparticles were examined by HRTEM, UV-visible spectroscopy, EDAX, XRD and FTIR. Details of characterisation techniques were discussed in chapter 2. UV-visible spectrometer UV-2600, Shimadzu, Japan, was used to study the absorbance of TiO<sub>2</sub> nanoparticles, zeolite and TiO<sub>2</sub>-zeolite composites and corresponding iron nanoparticles. Fourier transform infrared spectra of the prepared composite and corresponding Fe nanoparticles were investigated through Spectrum Two Fourier transform infrared spectrometer (FTIR, Perkin Elmer, USA). Jeol 6390LA/OXFORD XMX N was used for the elemental analysis of T-Fe, Z-Fe, 50-T-Z and 50-T-Z-Fe nanoparticles. GC-MS/MS analysed the degradation products of MG dye using 25-T-Z-Fe nanoparticles. The procedure followed for the GC-MS/MS analysis was discussed in chapter 3.

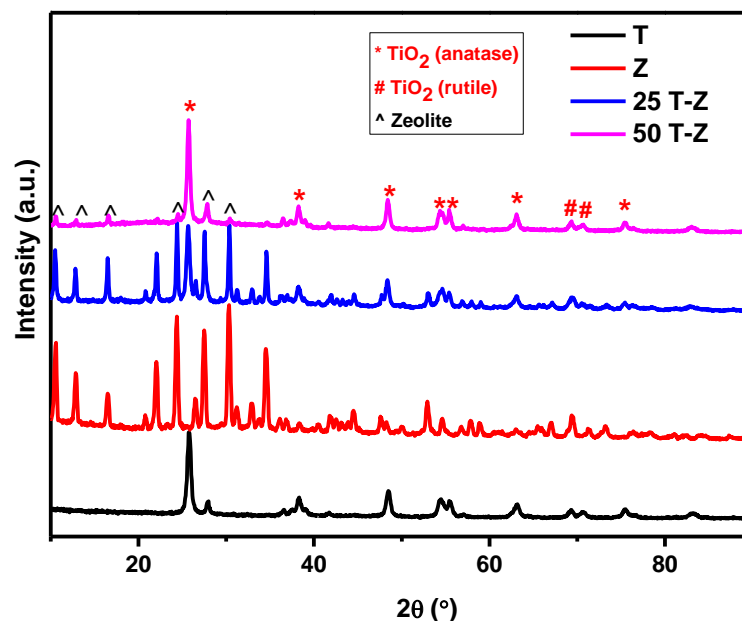
## 5.3. Results and discussion

### 5.3.1 Characterisation of the prepared materials

#### XRD

X-ray diffractogram of TiO<sub>2</sub> nanoparticles, zeolite powder, 25 % TiO<sub>2</sub> loaded zeolite composite and 50 % TiO<sub>2</sub> loaded zeolite composite was shown in figure 5.1. The powder XRD pattern of TiO<sub>2</sub> exhibited strong diffraction peaks at  $2\theta = 25.7^\circ$  (101),  $38.3^\circ$  (004),  $48.49^\circ$  (200),  $54.49^\circ$  (105) and  $55.44^\circ$  (211) corresponding to the anatase phase of TiO<sub>2</sub>[14]. The diffraction peaks observed at  $2\theta = 69.31^\circ$  (031) and  $70.5^\circ$  (112) indicated the presence of the rutile phase of TiO<sub>2</sub> in lower percentages (JCPDS no 98-018-6186). Anatase TiO<sub>2</sub> nanoparticles show superior photocatalytic property compared to rutile TiO<sub>2</sub>. In the XRD spectrum of zeolite, the peaks shown at  $30.3^\circ$ ,  $27.4^\circ$ ,  $24.3^\circ$ ,  $22.0^\circ$  and  $10.5^\circ$  corresponds to the clinoptilolite zeolite[15,16]. The XRD peaks of 25-T-Z and 50-T-Z have a similar pattern of TiO<sub>2</sub> and zeolite, with a slight shift in the XRD peaks. With the increase in TiO<sub>2</sub> dosage, the peaks of zeolite were decreased drastically. This indicates that zeolites are covered with TiO<sub>2</sub> nanoparticles completely. Figure 5.2 shows the XRD

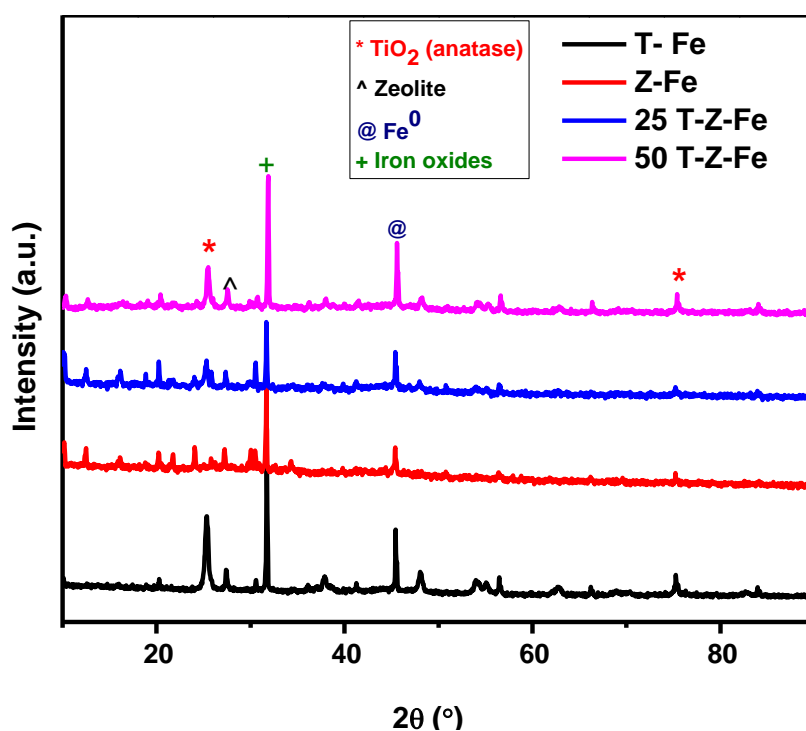
pattern of Fe nanoparticles stabilised on the TiO<sub>2</sub> nanoparticles, zeolite, 25-T-Z and 50-T-Z composites. XRD peak at 45.4° indicates (110) plane of the zero valent iron, which is present in all the four Fe nanoparticles[17]. The intense peak at 31.7° corresponds to the (104) plane of  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub>[18]. The other peaks in the T-Fe, Z-Fe, 25-T-Z-Fe and 50-T-Z-Fe nanoparticles were that of the corresponding stabilising agent, TiO<sub>2</sub> and zeolite, with a slight shift in their peak position.



*Figure 5.1 XRD pattern of TiO<sub>2</sub> nanoparticles, zeolite, 25-T-Z and 50-T-Z composite*

The high peak intensity of Fe<sup>0</sup> in 50-T-Z-Fe and T-Fe nanoparticles indicates the efficient stabilization of Fe<sup>0</sup> in these matrices. This is mainly due to the involvement of TiO<sub>2</sub> nanoparticles. Typically, TiO<sub>2</sub> nanoparticles are photocatalytically active in the UV region. However, its activity can be shifted to the visible region through the doping of Fe[19]. Electrons get excited to the conduction band of TiO<sub>2</sub> from its valence band when exposed to UV radiation. This leads to the formation of electron-hole pairs within the system. The lifetime of these excited electron-hole pair determines the photochemistry of TiO<sub>2</sub>. Photocatalytic activity of TiO<sub>2</sub> is minimized as the excited electrons in the conduction band recombines with the holes in the valence band. This charge recombination could be minimized by coupling TiO<sub>2</sub> with materials that can accept the electrons from the conduction band. According to Eleni et al., the iron oxide shell of the Fe<sup>0</sup> nanoparticles can act as electron trappers that accept the photoexcited electron from

the conduction band of  $\text{TiO}_2$ , thereby reducing  $\text{Fe}^{3+}$  to  $\text{Fe}^{2+}$ . The interaction between  $\text{TiO}_2$  and Fe retard the thicker iron oxide layer formation and gives longer reactivity of  $\text{Fe}^0$  nanoparticles in  $\text{TiO}_2$  matrices[8]. The incorporation of zeolite enhanced the efficiency of  $\text{TiO}_2$  nanoparticles, which may be due to the more dispersibility of  $\text{TiO}_2$  nanoparticles in the zeolite matrix. Previous studies show that the photocatalytic activity of  $\text{TiO}_2$  can be enhanced using zeolite as a supporting agent. Guangxin et al. synthesized  $\text{TiO}_2$ -zeolite composite and applied it to degrade gaseous and aqueous organic pollutants. They detected high efficiency for the degradation of organic pollutants which is attributed to high surface area of  $\text{TiO}_2$ -zeolite composite[20]. In the case of 50-T-Z-Fe, the  $\text{TiO}_2$  nanoparticles were more dispersed in zeolite matrix and may show high surface area. This leads to the improved stabilization  $\text{Fe}^0$  in 50-T-Z-Fe nanoparticles.

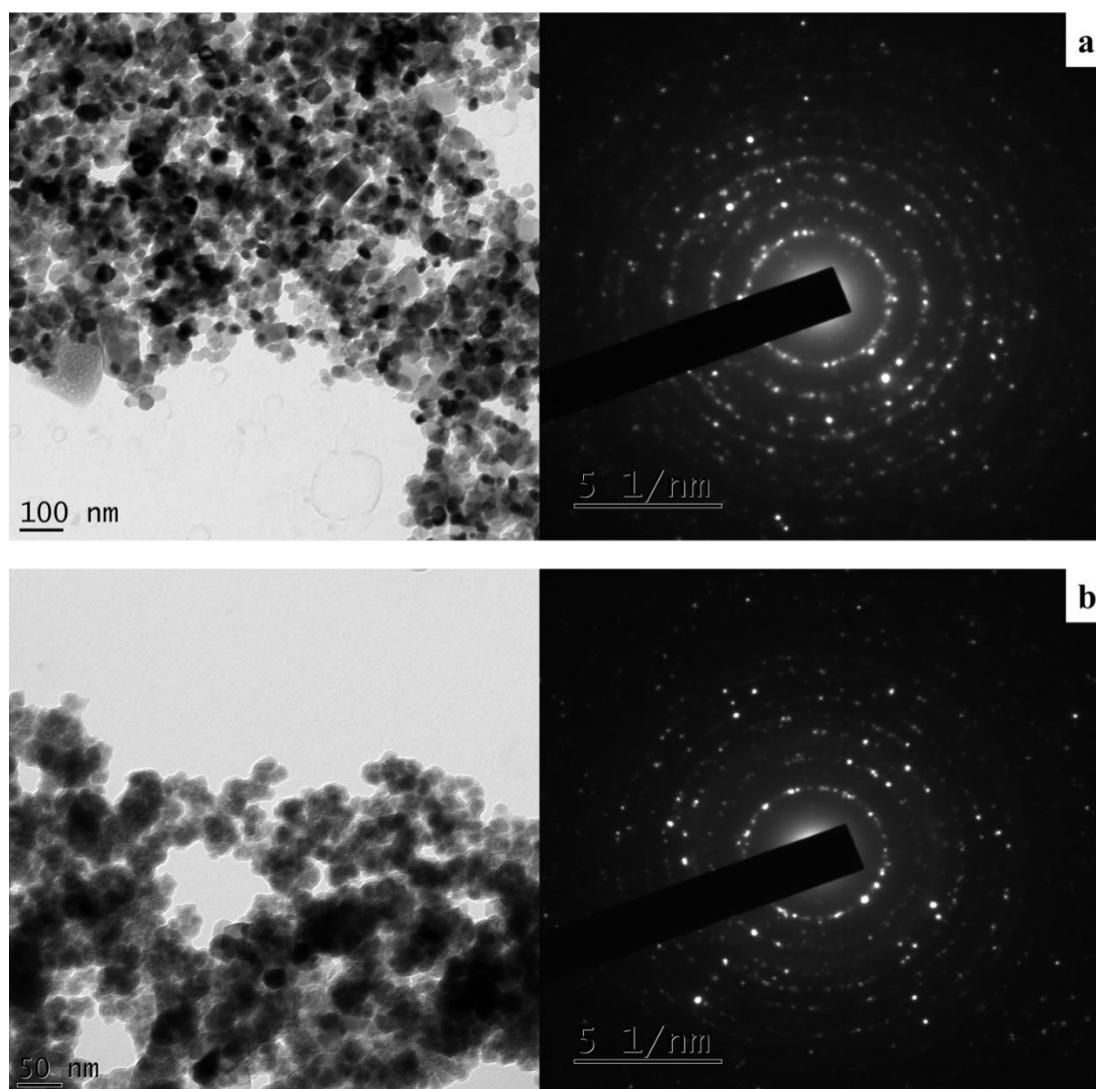


**Figure 5.2** XRD pattern of T-Fe, Z-Fe, 25-T-Z-Fe and 50-T-Z-Fe nanoparticles

## HRTEM

Figure 5.3 represents the HRTEM image and SAED pattern of 50-T-Z and 50-T-Z-Fe respectively. As shown in figure 5.3a, the  $\text{TiO}_2$  nanoparticles were deposited on the surface of the zeolite. The particle size of  $\text{TiO}_2$  ranges between 20-35 nm with an average particle size of 25 nm and the size of zeolite particles is around 150 nm. The 50-T-Z materials show the crystalline property, which is evident from the SAED pattern. Figure 5.3b envisages that the  $\text{Fe}^0$  nanoparticles with particle size below 20 nm were deposited on the

surface of TiO<sub>2</sub> nanoparticles. The Fe nanoparticles exhibit a shell of iron oxide which may arise due to the oxidation of nanoparticles. The SAED pattern of 50-T-Z-Fe shows that the nanoparticles display crystalline properties similar to the 50-T-Z.



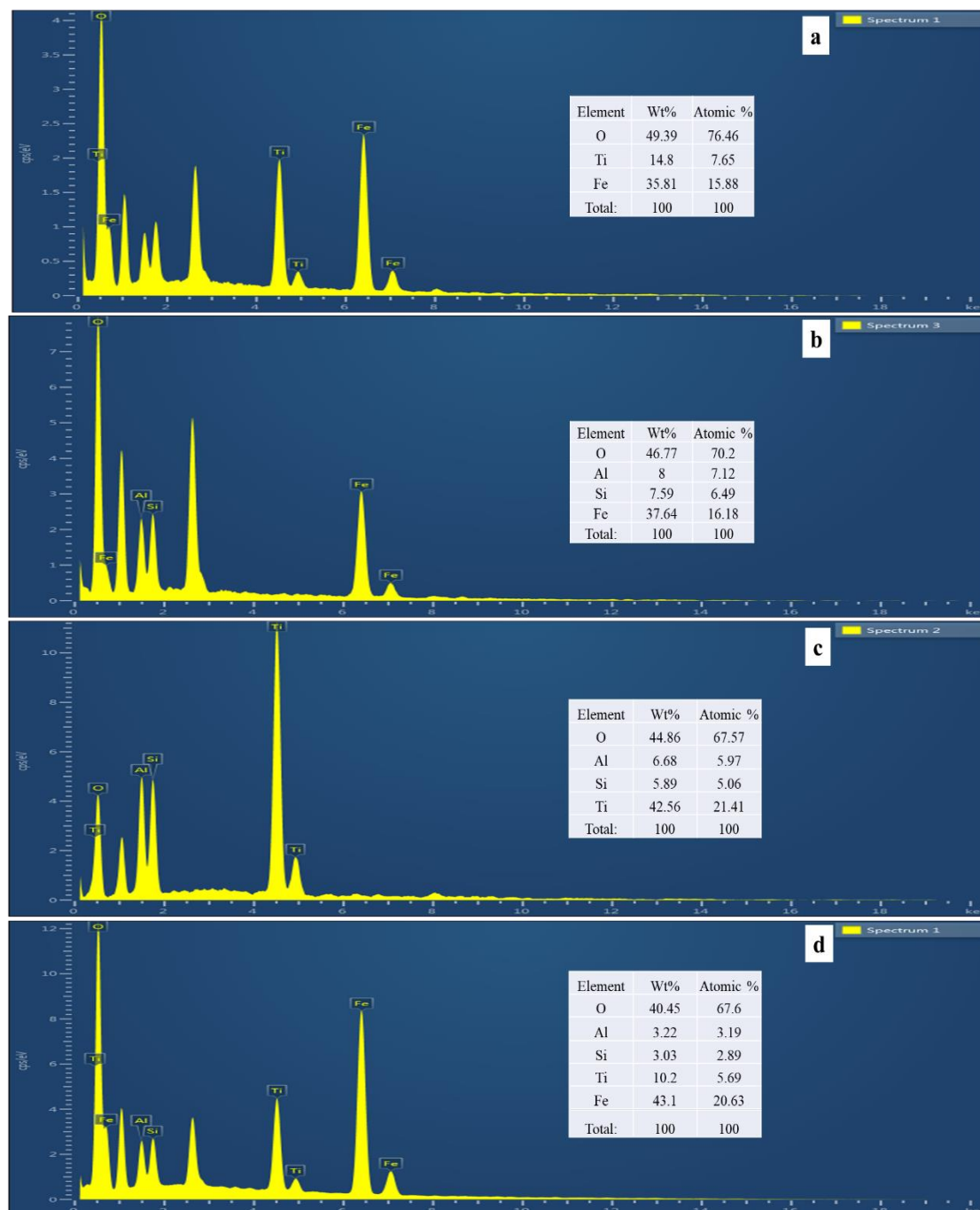
*Figure 5.3 HRTEM image SAED pattern of 50-T-Z (a) and 50-T-Z-Fe nanoparticles*

### EDAX

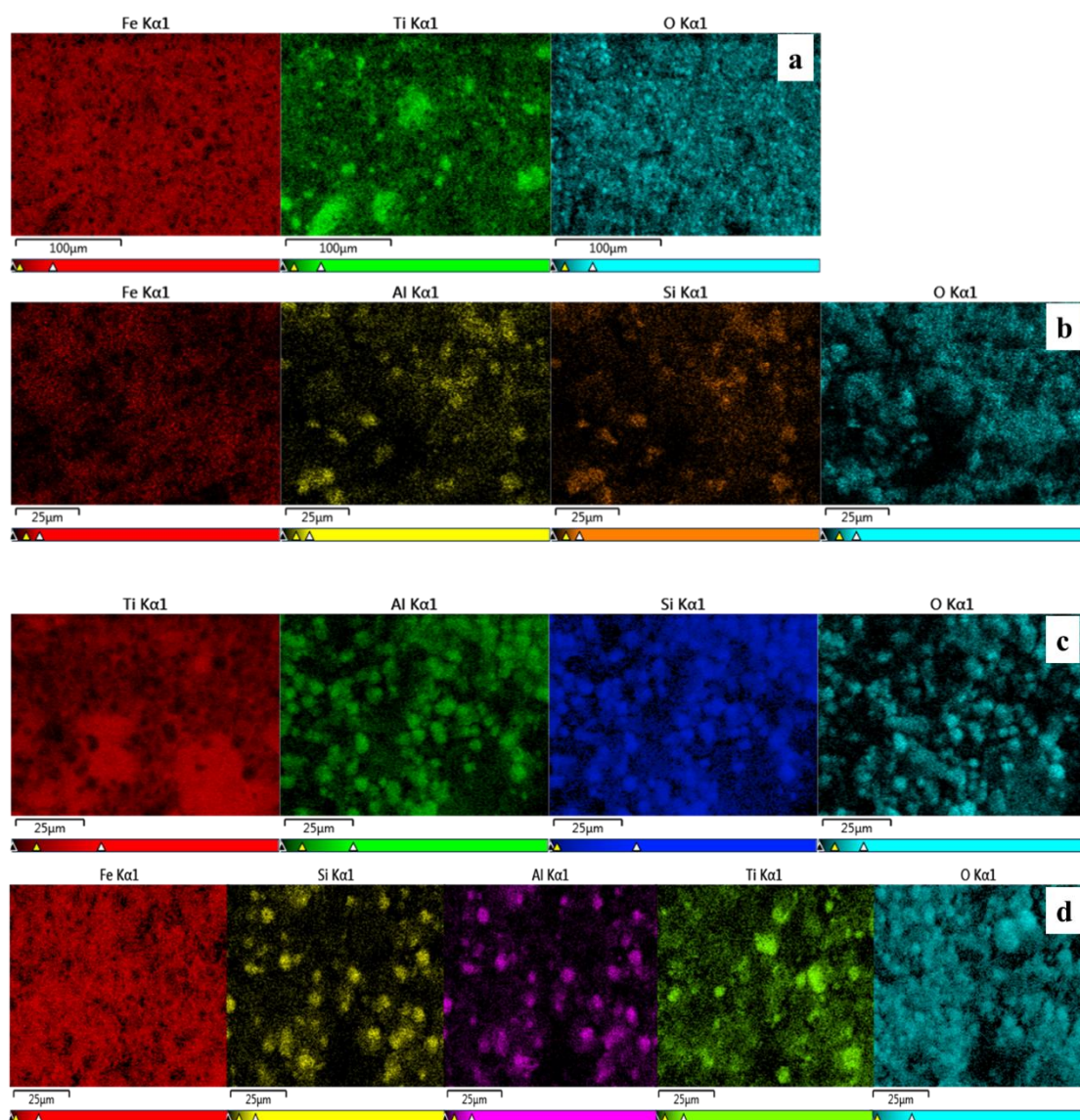
EDAX spectra and mapping of T-Fe, Z-Fe, 50-T-Z and 50-T-Z-Fe nanoparticles were shown in figure 5.4 (a, b, c & d) and figure 5.5 (a, b, c & d) respectively. EDAX spectra confirm the presence of respective elements in prepared nanoparticles; for example, T-Fe contains Ti, O and Fe, Z-Fe contains Al, Si, O and Fe, 50-T-Z contains Al, Si, O and Ti, and 50-T-Z-Fe contains Al, Si, O, Ti and Fe elements. As shown in figure 5.4, the percentage of oxygen is less in 50-T-Z-Fe compared to T-Fe and Z-Fe, which shows that 50-T-Z protects Fe<sup>0</sup> more efficiently than TiO<sub>2</sub> and zeolite. In accordance with the EDAX



spectra, the atomic weight percentage of Fe in T-Fe, Z-Fe and 50-T-Z-Fe nanoparticles were 15 %, 16 % and 20 % respectively. The EDAX mapping of prepared nanoparticles gives information about the distribution of Fe nanoparticles in TiO<sub>2</sub>, zeolite, 25-T-Z and 50-T-Z matrices. The iron nanoparticles were uniformly distributed in TiO<sub>2</sub> and 50-T-Z surfaces. In the case of Z-Fe, the Fe nanoparticles were more present in zeolite channel/cavities than surfaces as indicated by the reduced intensity of Fe in Z-Fe nanoparticles (figure 5.5b).



**Figure 5.4** EDAX spectra of (a) T-Fe, (b) Z-Fe, (c) 50-T-Z and (d) 50-T-Z-Fe

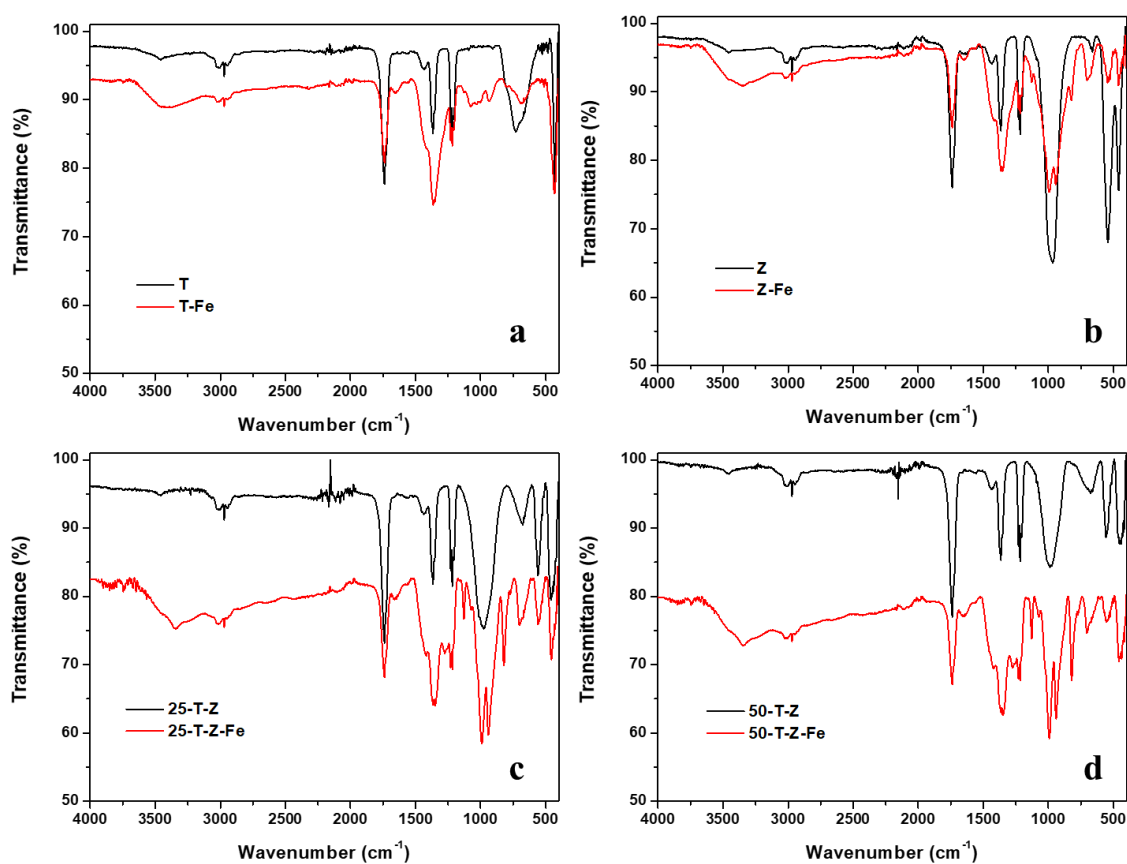


*Figure 5.5 EDAX mapping of (a) T-Fe, (b) Z-Fe, (c) 50-T-Z and (d) 50-T-Z-Fe*

## FTIR

Figure 5.6 represents the FTIR spectra of T-Fe, Z-Fe, 25-T-Z-Fe and 50-T-Z-Fe nanoparticles and their corresponding stabilizing materials. The interaction between  $\text{Fe}^0$  and stabilizing materials were established using FTIR measurements. Figure 5.6a represents the FTIR spectra of  $\text{TiO}_2$  and T-Fe nanoparticles. The peak centred at  $3479\text{ cm}^{-1}$ , belonging to the stretching vibration of the -OH group due to the absorption of moisture from the atmosphere. The peak at  $730\text{ cm}^{-1}$  corresponding to the O-Ti-O bonding of  $\text{TiO}_2$  anatase nanoparticles shifted to  $694\text{ cm}^{-1}$  in T-Fe nanoparticles[21]. This confirms the incorporation of Fe in  $\text{TiO}_2$  lattice since the red shift is a sign of structural defect in  $\text{TiO}_2$  lattice. In figure 5.6b, the existence of zeolite can be confirmed by the peaks between

400-850  $\text{cm}^{-1}$ [22]. The shift in peak position from 1365  $\text{cm}^{-1}$  to 1350  $\text{cm}^{-1}$  suggests the interaction of Fe nanoparticles with zeolite. The peak centred around 980  $\text{cm}^{-1}$  is due to the vibration of Si-O or Al-O of the zeolite is split into two peaks due to the replacement of Si with Fe during the Fe deposition. The zeolite peaks at 663  $\text{cm}^{-1}$  were blue-shifted to 696  $\text{cm}^{-1}$  in Z-Fe nanoparticles. This also supports the interaction of zeolite with  $\text{Fe}^0$  nanoparticles. A similar trend has also been seen in 25-T-Z-Fe and 50-T-Z-Fe nanoparticles too. The FTIR spectra of 25-T-Z and 50-T-Z exhibit the peaks of  $\text{TiO}_2$  and zeolite. The introduction of Fe shifted the peaks to higher/lower wavenumber.

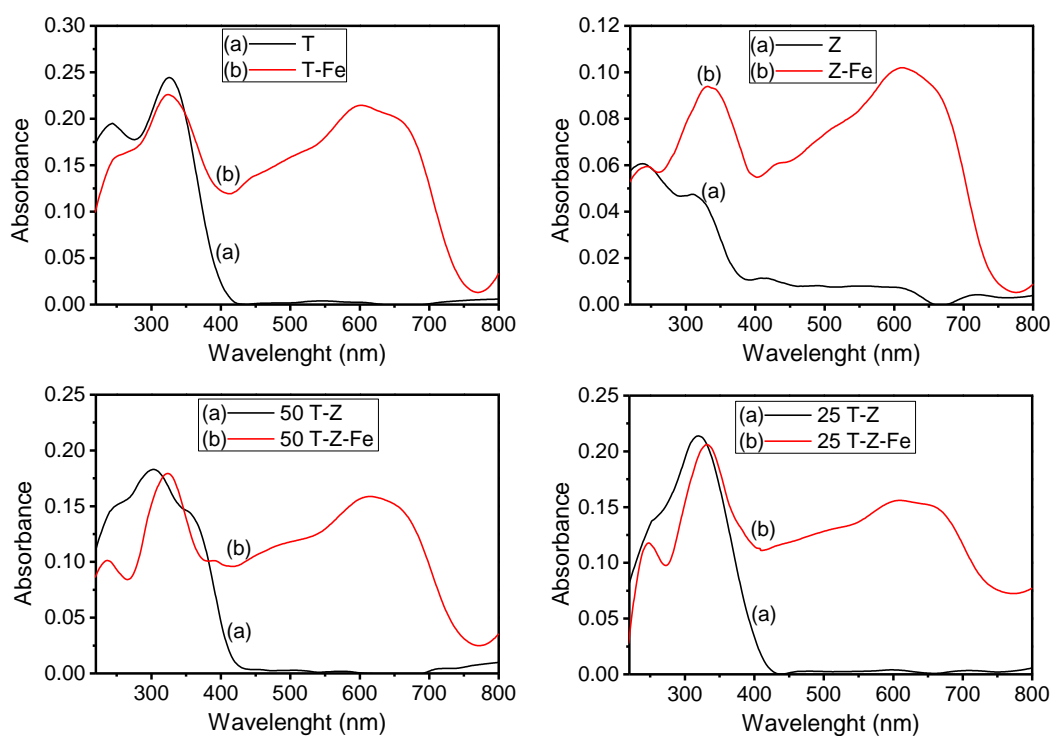


**Figure 5.6** FTIR spectra of (a)  $\text{TiO}_2$  and T-Fe nanoparticles, (b) zeolite and Z-Fe nanoparticles, (c) 25-T-Z and 25-T-Z-Fe nanoparticles and (d) 50-T-Z and 50-T-Z-Fe nanoparticles

### UV-visible spectroscopy

$\text{TiO}_2$  exhibited its characteristic absorption maxima in the UV region as observed by UV-visible spectroscopy (figure 5.7). The absorbance spectrum of zeolite also reveals its characteristic absorbance in the UV region of spectra. A considerable shift in peak intensity and position occurred in the absorption spectra of  $\text{TiO}_2$  and zeolite with the

incorporation of Fe. The presence of Fe in  $\text{TiO}_2$ , decreased the intensity of absorption of the latter in the UV region and enhanced the absorption of  $\text{TiO}_2$  in the visible region. This red shift in the peak position of  $\text{TiO}_2$  in T-Fe is depicted in figure 5.7a. On the other hand, the spectra of Z-Fe composite displayed enhanced absorption intensity in UV and the visible region compared to that of pristine zeolite. All these observations support the existence of molecular interaction between  $\text{TiO}_2$  as well as zeolite with Fe. The presence of Fe extended the absorption of  $\text{TiO}_2$  and zeolite to the visible region. Similar reconstructions were observed in the absorption bands of T-Z composites (25 T-Z-Fe and 50 T-Z-Fe) with the association of Fe. The extension of absorption of  $\text{TiO}_2$ , Zeolite and T-Z to visible region in the presence of Fe also suggests the possibility of these composites to exhibit their photocatalytic activity in the visible region too.

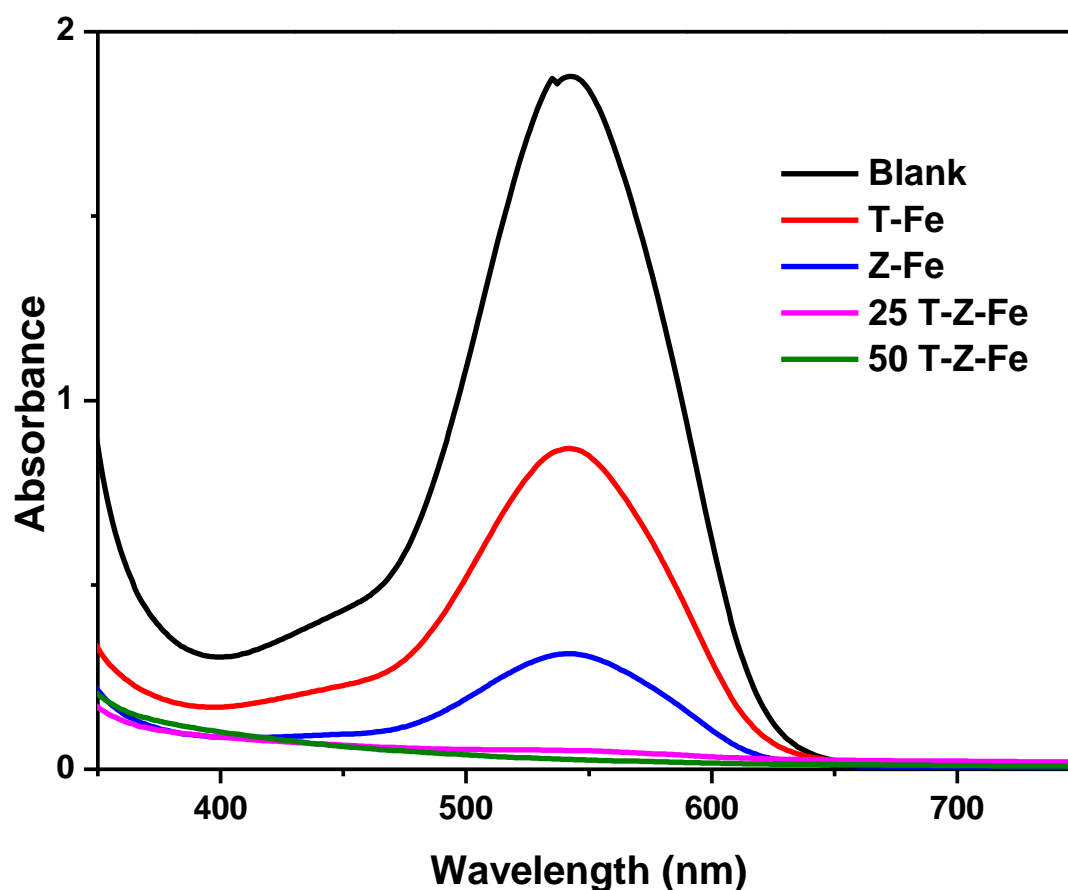


**Figure 5.7** UV-visible spectra of T-Fe, Z-Fe, 25-T-Z-Fe and 50-T-Z-Fe nanoparticles in comparison with  $\text{TiO}_2$  and zeolite

### 5.3.2 Cr(VI) removal studies

Cr(VI) removal studies have been done using T-Fe, Z-Fe, 25-T-Z-Fe and 50-T-Z-Fe nanoparticles and are shown in figure 5.7. The results show that 25-T-Z-Fe and 50-T-Z-Fe nanoparticles exhibit the highest removal efficiency compared to T-Fe and Z-Fe nanoparticles. This indicates the presence of more  $\text{Fe}^0$  in 25-T-Z-Fe and 50-T-Z-Fe than

T-Fe and Z-Fe nanoparticles. The improved efficiency of Z-Fe over T-Fe may be due to the adsorption of Cr(VI) ions onto the empty cavities/channels of zeolite. The synergetic activity of zeolite and TiO<sub>2</sub> significantly reduced the oxidation probability of Fe<sup>0</sup> nanoparticles and enhanced the adsorption properties of 25-T-Z-Fe and 50-T-Z-Fe nanoparticles. The existence of TiO<sub>2</sub> nanoparticles also added some effect on Cr(VI) removal. TiO<sub>2</sub> nanoparticles exhibit photocatalytic activity in the visible region along with the UV region due to the doping of Fe[19]. So the absorption of visible light followed by the generation of electrons and holes also influenced the reduction of Cr(VI). The photogenerated electrons reduce the Cr(VI) to Cr(III) through redox reactions to some extent[23]. Some of the photogenerated electrons were trapped by the iron oxide shell and regenerated after the Cr(VI) reduction[8]. The synergetic photocatalytic effect of TiO<sub>2</sub> and zeolite adsorption significantly improved the Cr(VI) removal in 25-T-Z-Fe and 50-T-Z-Fe systems.



*Figure 5.7 UV-visible spectra of Cr(VI) after treating with T-Fe, Z-Fe, 25-T-Z-Fe and 50-T-Z-Fe nanoparticles*

### **Effect of nanoparticle dosage**

Figure 5.8a represents the effect of nanoparticles dosage on the Cr(VI) removal using T-Fe, Z-Fe, 25-T-Z-Fe and 50-T-Z-Fe nanoparticles. The nanoparticles dosage varied between 0.4 g/L to 1 g/L maintaining the initial Cr(VI) concentration at 5 mg/L and with a 15 minute contact time. The results show the highest removal efficiency in 25-T-Z-Fe nanoparticles along with 50-T-Z-Fe nanoparticles and the lowest Cr(VI) removal efficiency exhibited by T-Fe nanoparticles. While using 0.8 g/L of nanoparticles, the T-Fe, Z-Fe, 25-T-Z-Fe and 50-T-Z-Fe nanoparticles show 78 %, 89 %, 95 % and 93 % of Cr(VI) removal efficiency respectively. The removal efficiency increased with the increase in nanoparticles dosage which is attributed to the high surface area and high surface active sites of prepared nanoparticles along with the rise in nanoparticles dosage. After the dosage of 0.8 g/L, the removal efficiency does not improve significantly. This may be due to the aggregation of nanoparticles.

### **Effect of the initial concentration of the Cr(VI) solution**

The effect of the initial concentration of nanoparticles on the removal of Cr(VI) from water is shown in figure 5.8b. The nanoparticles dosage and contact time during the study were kept constant at 0.6 g/L and 15 minutes respectively. The results show that the removal efficiency decreased drastically with an increase in Cr(VI) concentration. The highest removal efficiency was exhibited in 1 mg/L Cr(VI) solution and the lowest by 7 mg/L Cr(VI) solution. In 1 mg/L solution, the T-Fe, Z-Fe, 25-T-Z-Fe and 50-T-Z-Fe nanoparticles show 81%, 93 %, 95 % and 95 % removal efficiency which is reduced to 49 %, 63 %, 78 % and 76 % at 7 mg/L solutions. This is due to the increase in the ratio between pollutant molecules and nanoparticle dosage, which leads to the decrease in the availability of surface active sites for the reduction of Cr(VI) ions.

### **Effect of contact time**

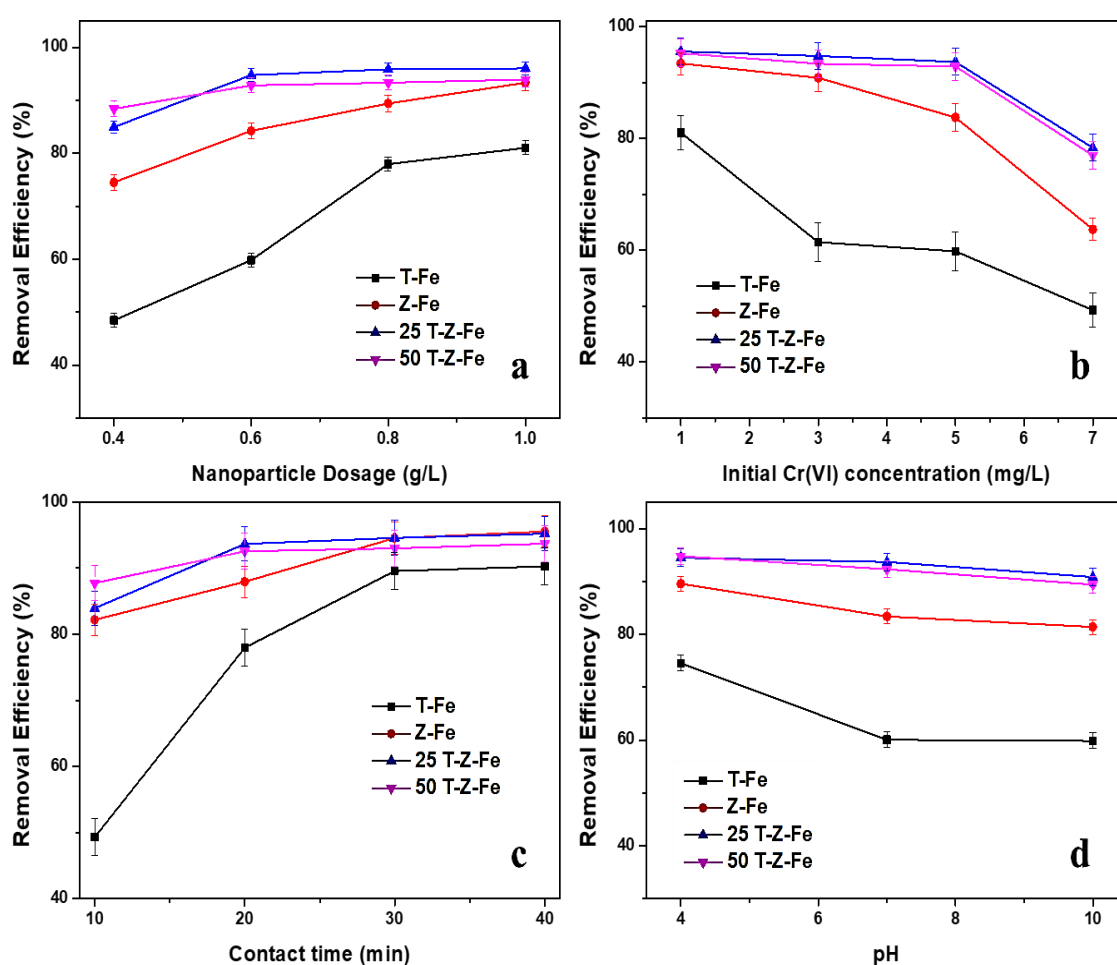
As shown in figure 5.8c, the effect of contact time on Cr(VI) removal has been studied by keeping nanoparticles dosage (0.6 g/L) and initial Cr(VI) concentration (5 mg/L) constant. The results show that the 25-T-Z-Fe and 50-T-Z-Fe nanoparticles attained the maximum removal efficiency within 20 minutes of reaction time. However, in the case of T-Fe and Z-Fe nanoparticles, 30 minutes is needed to attain the maximum removal efficiency. This indicates that 25-T-Z-Fe and 50-T-Z-Fe nanoparticles reacted more actively with Cr(VI) ions than T-Fe and Z-Fe nanoparticles. At 40 minutes of contact time the T-Fe, Z-Fe, 25-



T-Z-Fe and 50-T-Z-Fe nanoparticles display 77 %, 87 %, 93 % and 92 % Cr(VI) removal efficiency.

### Effect of pH

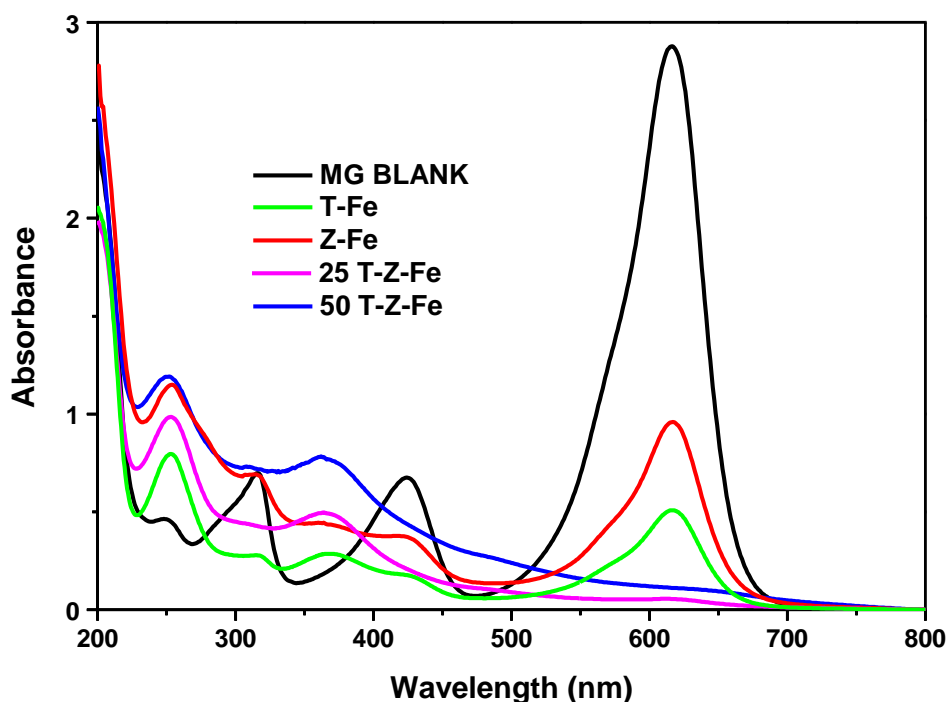
The effect of pH on Cr(VI) removal was studied and depicted in figure 5.8c. The results demonstrate that the pH has little effect on Cr(VI) removal for Z-Fe, 25-T-Z-Fe and 50-T-Z-Fe nanoparticles. However, the removal efficiency reduced significantly in T-Fe nanoparticles from acidic to basic pH. The high removal efficiency in low pH may be due to the high degree of protonation of prepared nanoparticles and the shredding of iron oxide shell in the prepared Fe<sup>0</sup> nanoparticles.



**Figure 5.8** (a) Effect of nanoparticle dosage, (b) Effect of initial concentration of Cr(VI), (c) Effect of contact time and (d) Effect of pH on Cr(VI) removal using T-Fe, Z-Fe, 25-T-Z-Fe and 50-T-Z-Fe nanoparticles

### 5.3.3 MG dye removal studies

Malachite green dye removal studies have been done using T-Fe, Z-Fe, 25-T-Z-Fe and 50-T-Z-Fe nanoparticles and are depicted in figure 5.9. The highest removal efficiency was exhibited by 25-T-Z-Fe nanoparticles followed by 50-T-Z-Fe, T-Fe and Z-Fe nanoparticles. This is due to the enhanced electron transfer, production of reactive oxygen species and adsorption onto zeolite.



*Figure 5.9 UV-visible spectra of MG dye after treating with T-Fe, Z-Fe, 25-T-Z-Fe and 50-T-Z-Fe nanoparticles*

As discussed in chapter 3,  $\text{Fe}^0$  nanoparticles degrade the malachite green dye molecules through reduction by direct electron transfer and atomic hydrogen and oxidation by reactive oxygen species such as hydroxyl radical. Along with the property of  $\text{Fe}^0$ , the stabilizing material is also involved in the removal of malachite green in T-Fe, Z-Fe, 25-T-Z-Fe and 50-T-Z-Fe nanoparticles. Previous studies show that malachite green was effectively adsorbed by zeolite through single layer adsorption and the intraparticle diffusion affected the adsorption rate of malachite green[24]. In addition to the adsorptive properties of zeolite,  $\text{TiO}_2$  nanoparticles also played an important role in removing malachite green. Zulakha et al. effectively removed congo red dye using  $\text{Fe}_2\text{O}_3$ -titanium dioxide nanotubes under visible light[25]. This agrees with the previous assumption that Fe doped  $\text{TiO}_2$  is an excellent photocatalyst compared to  $\text{TiO}_2$  nanoparticles. The



photogenerated electrons can act as reducing agents and holes created by  $\text{TiO}_2$  nanoparticles react with  $\text{OH}^-$  ions and form hydroxyl radicals. These hydroxyl radicals can act as excellent oxidizing agents for dye degradation[8]. Earlier, Meng et al. treated industrial dye wastewater using  $\text{TiO}_2$ -zeolite nanocomposites and they found that  $\text{TiO}_2$ -Zeolite nanocomposites were more effective than pristine  $\text{TiO}_2$  particles. This is due to the adsorption-oriented photocatalytic degradation of dye molecules when using  $\text{TiO}_2$ -zeolite nanocomposites[26]. The synergetic effect of  $\text{Fe}^0$  with  $\text{TiO}_2$ -zeolite in T-Z-Fe composite significantly enhances the dye removal.

### **Effect of nanoparticle dosage**

The effect of nanoparticles dosage on dye removal has given in figure 5.10a. The quantity of nanoparticles added was varied from 0.16 g/L to 0.4 g/L with a constant initial concentration of dye (50 mg/L) and contact time (30 min). 90 % removal of dye molecules was attained by 25-T-Z-Fe nanoparticles followed by 50-T-Z-Fe (89 %), T-Fe (83 %) and Z-Fe (78 %) using 4 g/L of nanoparticles. With the increase in nanoparticles dosage, the MG removal efficiency increases due to the more direct electron transfer, formation of reactive oxygen species and increase in adsorption sites.

### **Effect of the initial concentration of the MG**

The effect of the initial concentration of the MG dye was studied and shown in 5.10b. During the study, the nanoparticle dosage was taken as 0.32 g/L and contact time was kept as 30 minutes. The results show a decrease in MG removal efficiency with an increase in the initial concentration of dye molecules except in the case of 10 mg/L dye solution. This indicates that adsorption also played an important role in MG dye removal using prepared nanoparticles along with degradation. As expected, the dye removal efficiency decreased with the increased initial concentration of the dye, which may be due to the insufficient availability of surface active sites in a finite nanoparticle dosage.

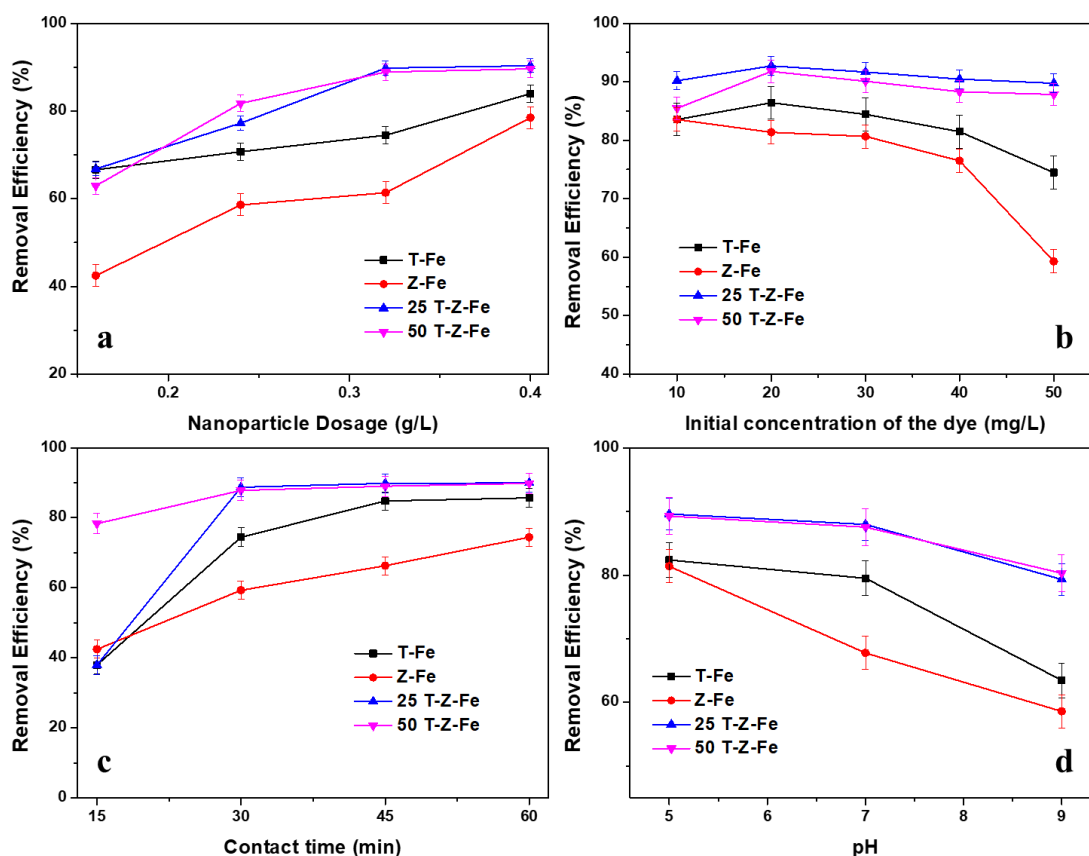
### **Effect of contact time**

The effect of contact time on the removal of MG dye molecules was studied (figure 5.10c.) by keeping nanoparticles dosage and initial concentration of the dye constant. The effect of contact time was studied in 15 minute time intervals and the results show that the 25-T-Z-Fe and 50-T-Z-Fe nanoparticles attained maximum removal efficiency within 15 minutes and the T-Fe and Z-Fe nanoparticles accomplished maximum removal efficiency

within 30 minutes. With the increase in contact time, the vacant adsorptive sites get occupied and the formation of reactive species gets reduced. This eventually reduced the removal efficiency of T-Fe, Z-Fe, 25-T-Z-Fe and 50-T-Z-Fe nanoparticles. The maximum removal efficiency attained by the prepared nanoparticles was 85 %, 74 %, 90 % and 89 % respectively, for T-Fe, Z-Fe, 25-T-Z-Fe and 50-T-Z-Fe nanoparticles.

### Effect of pH

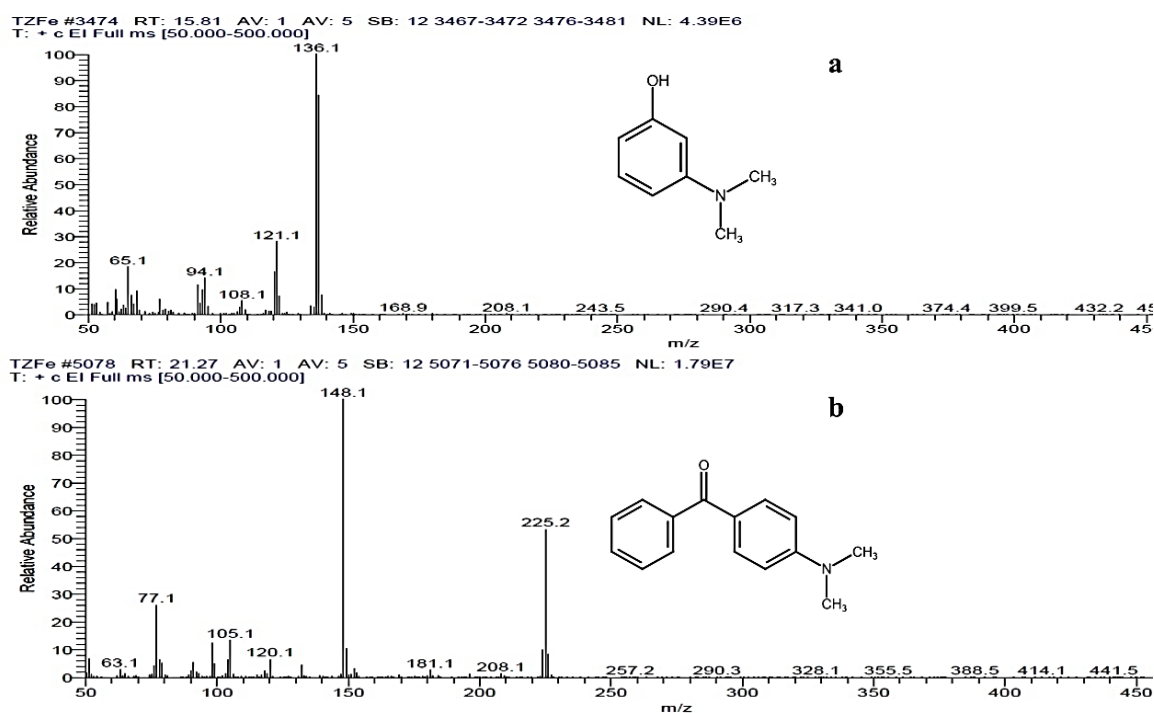
Figure 5.10d represents the effect of pH on the removal of MG dye using T-Fe, Z-Fe, 25-T-Z-Fe and 50-T-Z-Fe nanoparticles. The significant decrease in removal efficiency can be seen when the solution pH changes from acidic to basic. In acidic pH, the nanoparticles show 82 %, 81 %, 89 % and 89 % removal efficiency respectively for T-Fe, Z-Fe, 25-T-Z-Fe and 50-T-Z-Fe nanoparticles, which decreased to 63 %, 58 %, 79 % and 80 % in basic medium. This is due to the formation of the iron oxide layer, which reduces the reactivity of Fe<sup>0</sup> nanoparticles at higher pH.



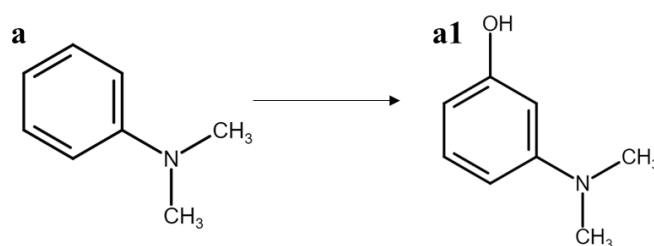
**Figure 5.10** (a) Effect of nanoparticle dosage, (b) Effect of initial concentration of MG, (c) Effect of contact time and (d) Effect of pH on MG dye removal using T-Fe, Z-Fe, 25-T-Z-Fe and 50-T-Z-Fe nanoparticles

## GC-MS/MS analysis

The GC-MS/MS analysis has been done on MG dye's degradation product, which is treated with the 25-T-Z-Fe nanoparticles. The GC-MS/MS analysis identified four degradation products of MG as (a) cyclohexa-2,5-diene-1,4-dione (MW 108), (b) diphenylmethanone (MW 182), (c) 3-(dimethylamino)phenol (MW 137) and (d) [4-(dimethylamino)phenyl]-phenylmethanone (MW 225) using the NIST library. The degradation products cyclohexa-2,5-diene-1,4-dione and diphenylmethanone were already reported in MG/Fe<sup>0</sup> system (chapter 3). However, the 3-(dimethylamino)phenol (R<sub>t</sub> 15.81) and [4-(dimethylamino)phenyl]-phenylmethanone (R<sub>t</sub> 21.27) were not reported by GC-MS/MS analysis in the previous chapters and figure 5.11 a & b represents the mass spectra of respective degradation products. The hydroxyl radical attack causes the degradation of MG into [4-(dimethylamino)phenyl]-phenylmethanone and N,N-dimethylaniline. The N,N-dimethylaniline further transformed into 3-(dimethylamino)phenol through hydroxyl addition reaction[28]. Scheme 5.1 represents the formation of 3-(dimethylamino)phenol from N,N-dimethylaniline.



**Figure 5.11** Mass spectra of MG degradation products identified by GC-MS/MS analysis  
a) 3-(dimethylamino)phenol and b) [4-(dimethylamino)phenyl]-phenylmethanone



*Scheme 5.1 Degradation pathways of MG using 25-T-Z-Fe nanoparticles*

## 5.4. Conclusion

In this study, TiO<sub>2</sub>-zeolite composite was used to stabilize Fe<sup>0</sup> nanoparticles. The TiO<sub>2</sub>-zeolite composite was prepared by sonication followed by the hydrothermal method. The Fe<sup>3+</sup> was incorporated in TiO<sub>2</sub>-zeolite composite by wet impregnation and synthesized Fe<sup>0</sup> nanoparticles by liquid-phase reduction. The characterization of TiO<sub>2</sub>-zeolite composite and T-Z-Fe nanoparticles have been done by XRD, FTIR, UV-visible spectroscopy, EDAX and HRTEM. In the prepared nanoparticles, 25-T-Z-Fe and 50-T-Z-Fe nanoparticles show more removal efficiency for Cr(VI) and MG dye compared to T-Fe and Z-Fe nanoparticles. The removal efficiency increases with increasing nanoparticle dosage and contact time and decreasing the initial concentration of the pollutant and pH of the solution. The study envisages that among the iron nanoparticles prepared in TiO<sub>2</sub>/zeolite composites, 25-T-Z-Fe is the most efficient material for the removal of environmental pollutants.

## 5.5. References

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