

LIST OF FIGURES

Figure No	Figure Caption	Page No
Chapter 1: Introduction		
1.1	<i>Different types of nanofillers.</i>	3
1.2	<i>Different types of fibers.</i>	4
1.3	<i>Different types of glass fibers.</i>	5
1.4	<i>Classifications of Polyimide.</i>	7
1.5	<i>Perovskite structure of BaTiO₃ (BT).</i>	12
1.6	<i>Structure of sodium potassium tartrate tetrahydrate (Rochelle salt).</i>	16
Chapter 3: Materials and Methods		
3.1	<i>Structure of ABRON BR-720.</i>	71
3.2	<i>Structure of Diglycidyl ether of bisphenol A (DGEBA or DGEBA).</i>	72
3.3	<i>Specimen for BDV measurement.</i>	76
3.4	<i>Specimen for tensile and flexular measurement.</i>	76
Chapter 4: Synthesis and Characterization of Glass Fiber Reinforced BMI-Epoxy-BaTiO₃ Nanocomposites		
4.1	<i>TGA curves of (a) BMI resin (b) BMI-epoxy nanocomposite without filler (c) BMI-epoxy composite with 2 weight % BT nanofiller.</i>	79
4.2	<i>SEM image (A) and EDAX (B) of BaTiO₃ nanoparticles.</i>	80
4.3	<i>SEM images of A) BMI-epoxy composite B) BMI resin.</i>	81
4.4	<i>Cross sectional SEM images of BMI-epoxy nanocomposites with (A) 1 weight % (B) 2 weight % (C) 3 weight % of BT nanoparticles.</i>	81
4.5	<i>(A) SEM and (B)EDAX of BMI-epoxy nanocomposite containing 2 weight % BT.</i>	81
4.6	<i>(a) EDAX spectra and (b) EDAX mapping of bismaleimide-epoxy composite with 3 weight % BT. EDAX mapping of carbon (c), oxygen (d), nitrogen (e), barium (f) and titanium(g).</i>	82
4.7	<i>X-ray diffraction patterns of (A) synthesised BT nanoparticles (B) BMI-epoxy composite with 2 weight % BT (a) and BMI-epoxy composite with 3 weight % BT (b).</i>	84
4.8	<i>X-ray diffraction pattern of (A) unmodified uncured neat BMI resin (B) BMI-epoxy composite.</i>	85
4.9	<i>FTIR analysis of the synthesised BaTiO₃</i>	85

	<i>nanoparticles.</i>	
4.10	<i>FTIR analysis of (a) BMI-epoxy composite (b) unmodified uncured BMI resin.</i>	86
4.11	<i>FTIR analysis of BMI-epoxy-BT nanocomposites reinforced with (A) EGF (B) SC – EGF.</i>	86
4.12	<i>Intercrosslinking between BMI and epoxy resin.</i>	88
4.13	<i>Comparative study of effect of weight percentage of BT nanoparticles on tensile strength (A) and flexural strength (B) of BMI-epoxy-BT nanocomposites reinforced with E-glass fiber (EGF) and silane coated E-glass fiber (SC- EGF).</i>	89
4.14	<i>Variation of dielectric permittivity with logarithmic frequency of BMI-epoxy nanocomposites reinforced with (A) EGF (B) SC-EGF.</i>	90
4.15	<i>Variation of tan delta with frequency of BMI-epoxy-BT nanocomposites reinforced with (A) EGF (B) SC-EGF.</i>	91
4.16	<i>Weight percentage–dielectric permittivity graph (A & B) and weight percentage-tan delta graph (C & D) of BMI-epoxy-BT nanocomposites with EGF and SC-EGF at frequencies 3.4240 GHz (A & C) and 5.5868 GHz (B & D).</i>	92
4.17	<i>Effect of weight percentage of BT nanoparticles of BMI-epoxy composites on dielectric strength.</i>	93
Chapter 5: Synthesis and Characterization of Glass Fiber Reinforced BMI-Epoxy-Rochelle salt Composites		
5.1	<i>FTIR analysis of (A) RS filler (B) (a) BMI-epoxy composite (b) BMI resin.</i>	100
5.2	<i>FTIR analysis of the BMI-epoxy-RS nanocomposites reinforced with (A) EGF (B) SC-EGF.</i>	101
5.3	<i>X-ray diffraction pattern of (A) Rochelle salt (B) BMI-epoxy composite (a) without RS (b) with 2 weight % RS.</i>	102
5.4	<i>TGA curves of (a) BMI resin (b) BMI-epoxy composite without RS filler(c) RS filler (d) BMI-epoxy composite with 2 weight % RS filler.</i>	104
5.5	<i>SEM images of (A) RS filler, (C) BMI-epoxy composite without filler, (D) BMI resin, Cross sectional SEM images of BMI-epoxy nanocomposites with (E) 2 weight % (F) 3 weight % of RS filler and (B) EDAX of RS filler.</i>	105
5.6	<i>(a) EDAX spectra and EDAX mapping of BMI-epoxy composite with 3 weight % RS filler, (b) EDAX</i>	106

	<i>mapping of carbon (c) , nitrogen (d) and oxygen (e).</i>	
5.7	<i>Comparative study of the effect of weight % of RS filler on A) tensile strength and B) flexural strength of BMI-epoxy-RS composites reinforced with EGF and SC-EGF.</i>	107
5.8	<i>Variation of dielectric permittivity with logarithmic frequency of BMI-epoxy-RS composites reinforced with (A) EGF (B) SC-EGF.</i>	107
5.9	<i>Frequency-tan delta graph of BMI-epoxy-RS composites reinforced with (A) EGF (B) SC-EGF.</i>	108
5.10	<i>Dielectric permittivity and tan delta of BMI-epoxy-RS composites with EGF and SC-EGF at frequencies 3.42 GHz (A &B) and 5.68 GHz (C&D).</i>	109
5.11	<i>Effect of weight % of RS filler of BMI epoxy composites reinforced with both EGF and SC-EGF on dielectric strength.</i>	110
Chapter 6: Effect of Hydroxylation of BT on the Dielectric and Mechanical Properties of BMI-Epoxy-BT Nanocomposites		
6.1	<i>Preparation of BaTiO₃ (BT) and surface hydroxylated BaTiO₃ (BTOH) nanoparticles.</i>	116
6.2	<i>TGA curves of (a) BMI resin (b) BMI-epoxy composite without filler and (c) BMI-epoxy composite with 2 weight % BTOH nanoparticles.</i>	117
6.3	<i>FTIR spectra of the synthesized (a) BaTiO₃ (b) surface hydroxylated BaTiO₃ nanoparticles.</i>	118
6.4	<i>FTIR spectra of (A) EGF reinforced and (B) SC-EGF reinforced BMI-epoxy-BTOH nanocomposites.</i>	118
6.5	<i>Powder XRD patterns of (a) BT nanoparticles (b) BTOH nanoparticles.</i>	120
6.6	<i>Powder XRD patterns of (a) BMI-epoxy composite without BTOH nanofiller and BMI-epoxy composites with (b) 2 weight % and (c) 3 weight % BTOH nanofiller.</i>	121
6.7	<i>SEM images of A) BTOH nanoparticle B) BMI-epoxy composite with 2 weight % BTOH nanofiller.</i>	122
6.8	<i>Figure 6.8 EDAX spectra (a) and EDAX mapping (b) of BMI-epoxy composite with 3 weight % BTOH.EDAX mapping of carbon (c), oxygen(d), barium(e) and titanium (f).</i>	123
6.9	<i>EDAX of BTOH nanoparticles.</i>	124
6.10	<i>TEM (Figure A, B and C) and SAED (Figure D) images of BMI-epoxy nanocomposites with 3 weight % of BTOH nanofiller without EGF or SC-EGF</i>	124

	<i>reinforcement.</i>	
6.11	<i>Influence of weight % of BTOH nanoparticles on (A) tensile strength and (B) flexural strength of BMI-epoxy-BTOH nanocomposites with EGF and SC-EGF as reinforcement.</i>	125
6.12	<i>Plots of logarithmic frequency versus dielectric permittivity of BMI-epoxy-BTOH nanocomposites with (A) EGF (B) SC-EGF as reinforcement.</i>	126
6.13	<i>Plots of frequency-tan delta of BMI-epoxy-BTOH nanocomposites with (A) EGF (B) SC-EGF as reinforcement.</i>	127
6.14	<i>Effect of weight % of BTOH nanoparticles on dielectric strength of BMI-epoxy-BTOH nanocomposites.</i>	128
Chapter 7: Effect of MWCNT on Thermo-Mechanical, Electrical and EMI-SE of BMI-Epoxy Composites with Different Nanofillers		
7.1	<i>TGA curves of BMI-epoxy with and without MWCNT composites (A) RS filler, (B) BTOH nanofiller, (C) BT nanofiller, (D) Comparison of BMI-epoxy-MWCNT composites with (a) BT (b) BTOH and (c) RS filler.</i>	133
7.2	<i>FTIR spectra of (A) BMI-epoxy-MWCNT composites with different fillers such as (a) BT, (b) RS, (c) BTOH and (d) pristine MWCNT (B) enlarged portion of – C=C- stretching vibrations in MWCNT.</i>	135
7.3	<i>X-ray diffractograms of BMI-epoxy-MWCNT composites with 2 weight % of (a) BT, (b) RS, (c) BTOH fillers and (d) pristine MWCNT.</i>	136
7.4	<i>(A) SEM and (B) EDAX spectra of BMI-epoxy-MWCNT composites with 2 weight % of BT nanofiller.</i>	137
7.5	<i>EDAX mapping of (A) BMI-epoxy-MWCNT composites with 2 weight % of BT nanofiller, (B) carbon, (C) oxygen, (D) titanium and (E) barium.</i>	138
7.6	<i>(A) SEM and (B) EDAX spectra of BMI-epoxy-MWCNT composites with 2 weight % of RS filler.</i>	138
7.7	<i>EDAX mapping of (A) BMI-epoxy-MWCNT composites with 2 weight % of RS nanofiller, (B) carbon, (C) oxygen, (D) potassium and (E) sodium.</i>	139
7.8	<i>(A) SEM and (B) EDAX spectra of BMI-epoxy-MWCNT composites with 2 weight % of BTOH filler.</i>	139

7.9	<i>EDAX mapping of (A) BMI-epoxy-MWCNT composites with 2 weight % of BTOH nanofiller, (B) carbon, (C) oxygen, (D) barium and (E) titanium.</i>	140
7.10	<i>(A) Tensile and (B) flexural strength of BMI-Epoxy-MWCNT composites with 2 weight % and 3 weight % of different nanofiller loadings.</i>	141
7.11	<i>Variation of dielectric permittivity with the logarithmic frequency of SC-EGF reinforced BMI-epoxy nanocomposites with (A) (a) without filler, with 2 weight % of (b) RS, (c) BT and (d) BTOH (B) (a) without filler, with 2 weight % of (b) RS, (c) BT and (d) BTOH along with 5 % of MWCNT filler (C) (a) without filler, with 3 weight % of (b) RS, (c) BT and (d) BTOH (D) (a) without filler, with 3 weight % of (b) RS, (c) BT and (d) BTOH along with 5 % of MWCNT filler.</i>	142
7.12	<i>Variation of dielectric loss (tan delta) with frequency of SC-EGF reinforced BMI-epoxy nanocomposites with (A) (d) without filler, with 2 weight % of (a) BTOH, (b) BT, (c) RS and (B) (d) without filler, with 2 weight % of (a) BTOH, (b) BT and (c) RS along with 5 weight % of MWCNT filler (C) (d) without filler, with 3 weight % of (a) BTOH, (b) BT and (c) RS (D) (d) without filler, with 3 weight % of (a) BTOH, (b) BT and (c) RS along with 5 weight % of MWCNT filler.</i>	143
7.13	<i>Variation of dielectric strength with filler % of SC-EGF reinforced BMI-epoxy nanocomposites with (a) 2 weight % of BT, RS, BTOH, (b) 3 weight % of BT, RS, BTOH and (c) 3 weight % of BT, RS, BTOH with MWCNT filler.</i>	144
7.14	<i>Comparison of ac conductivities of BMI-epoxy composites with (A) (a) without filler, with 2 weight % of (b) RS, (c) BT and (d) BTOH filler (B) (a) without filler, with 3 weight % of (b) RS, (c) BT and (d) BTOH filler.</i>	145
7.15	<i>Comparison of ac conductivity of BMI-epoxy composites with 2 weight % of (A) (a) without any fillers, with (b) RS, (c) BT and (d) BTOH filler and (B) BMI-epoxy-MWCNT composite (a) without any fillers, with (b) RS (c) BT and (d) BTOH filler.</i>	146
7.16	<i>Comparison of EMI shielding effectiveness of BMI-epoxy composites with (A) 2 weight % and (B) 3</i>	147

	<i>weight % of (b) BT, (c) BTOH, (d) RS fillers and (a) without any fillers.</i>	
7.17	<i>Comparison of EMI shielding effectiveness of BMI-epoxy composites with 2 weight % of (A) (b) BT, (c) BTOH, (d) RS fillers and (a) without any fillers and (B) BMI-epoxy-MWCNT composite (a) without any fillers, with (b) BT, (c) BTOH, (d) RS filler.</i>	148

LIST OF TABLES

Table No	Table Heading	Page No
Chapter 3: Materials and methods		
3.1	<i>Formulation for composite preparation</i>	74
Chapter 4: Synthesis and Characterization of Glass Fiber Reinforced BMI-Epoxy-BaTiO₃ Nanocomposites		
4.1	<i>Weight loss percentages of samples obtained from TGA curves</i>	80
4.2	<i>Weight and atomic percentages of various elements present in BaTiO₃ nanoparticles obtained from EDAX</i>	80
4.3	<i>Tentative assignment of the main absorption bands of FTIR</i>	87
Chapter 5: Synthesis and Characterization of Glass Fiber Reinforced BMI-Epoxy-Rochelle salt Composites		
5.1	<i>Important IR stretching frequencies of pure RS filler</i>	99
5.2	<i>Comparison of 2θ and d values in BMI-epoxy-RS composites with 2 weight % and 3 weight % of RS filler</i>	103
5.3	<i>Weight loss percentages of samples obtained from TGA curves.</i>	103
Chapter 6: Effect of hydroxylation of BT on the Dielectric and Mechanical Properties of BMI-Epoxy-BT Nanocomposites		
6.1	<i>Tentative assignments from TGA curves of cured BMI resin, BMI-epoxy composite and BMI-epoxy composites with BTOH filler.</i>	116
Chapter 7: Effect of MWCNT on Thermo-Mechanical, Electrical and EMI SE of BMI-Epoxy Composites with Different Nanofillers		
7.1	<i>Tentative assignments from TGA curves of BMI-epoxy composites with different fillers such as BT, BTOH, RS with and without MWCNT fillers.</i>	134